

1336 PLUS, PLUS II, FORCE, IMPACT & REGEN Spare Parts

0.37-597 kW / 0.5-800 HP
(200-240V), (380-480V), (500-600V)

ATTENTION: Hazardous voltages are present in the drive. Serious or fatal injury can occur from electric shock. DO NOT attempt repair without a troubleshooting manual or contacting Allen-Bradley for assistance.

Significance of Level Numbers Level 1 - Major Assemblies
Recommended stocking locations include large users and OEM's, distributors, and GTS.

Level 2 - Minor Assemblies
Recommended stocking locations include distributors and GTS.

Level 3 - Discrete Components
Recommended stocking locations include GTS.

Installation Instructions Spare Parts installation instructions are documented in the troubleshooting manuals.

Spare Part Catalog Number Description (Example)

<u>1336</u>	--	<u>BDB</u>	--	<u>SP1</u>	--	<u>A</u>
1336 = PLUS, FORCE, IMPACT		Spare Part Type		Common Spare		Rev
1336S = 1336 PLUS				Part Delineator		
1336F = 1336 PLUS II						
1336T = 1336 FORCE						
1336E = 1336 IMPACT						
1336R = 1336 REGEN						

General Procedure For Ordering Parts Not Listed In This Spare Parts Matrix

- 1) Contact A-B Standard Drives Technical Support during normal business hours - 7 A.M. to 6 P.M. (CST).
- 2) Technical Support will provide the part number that needs to be ordered, PROVIDED:
 - a) The Catalog Number(s) of the drive(s), the system, or the equipment in question is known.
 - b) The RA Sales Order Number (SO) for the drive(s) or equipment in question is known.
 - c) You have the correct Troubleshooting Manual to help identify the parts you are seeking.
- 3) Place parts order through your local RA Distributor.
- 4) Local RA Distributor will place an order, in PASSPORT, then contact Customer Service (E-Team) to process and/or expedite your parts order. The CS representative will provide P & A.

IMPORTANT NOTES: Only A-B distributors may contact Customer Service. Calls from end users are not accepted by Customer Service. CS has precedence on any P & A issues.

Your Comments Are Welcome

If you have comments on how to improve this Spare Parts Index or Parts Ordering Issues, please contact:
A-B Standard Drives Technical Support Phone: 262 512 8176

Conformal Coated Spare Parts - PLUS, PLUS II, FORCE & IMPACT Drives

Level	Catalog Number	Description	T.G. SYMBOL -> Troubleshooting Guide Symbol (SA) = Stand Alone (CB) = Common Bus No Designator = Applies to all drives X = Not Applicable
		Snubber PCBs	CONFORMAL COATED
		T.G. Symbol -> INVERTER & CONVERTER SNUBBER BDS	
			230V
	1336-SNMX3-SP9A	PCB, Converter Snubber (SA), 1336STEF, D-Frame, (A11) Conformal coated	
	1336-SNMX3-SP4A	PCB, Inverter Snubber (SA), 1336STEF, D-Frame, (A20-A22) Conformal coated	
	1336-SNMX3-SP10A	PCB, Converter Snubber (SA), 1336STEF, E-Frame, (A11-A13) Conformal coated	
	1336-SNMX3-SP7A	PCB, Inverter Snubber, 1336STEF, 460V, 150 - 250 HP, (A20-A22) Conformal coated	
			460V
	1336-SNMX3-SP9A	PCB, Converter Snubber (SA), 1336STEF, D-Frame, (A11) Conformal coated	
	1336-SNMX3-SP6A	PCB, Inverter Snubber, 1336STEF, 460V, 60 - 100 HP, (A20-A22) Conformal coated	
	1336-SNMX3-SP4A	A22) Conformal coated	
	1336-SNMX3-SP10A	PCB, Converter Snubber (SA), 1336STEF, E-Frame, (A11-A13)	
	1336-SNMX3-SP7A	PCB, Inverter Snubber, 1336STEF, 460V, 150 - 250 HP, (A20-A22) Conformal coated	
	1336-SNMX3-SP8A	PCB, Inverter Snubber, 1336STEF, 460V, X250 - 800 HP (A23-A28) Conformal coated	
			575V
	1336-SNMX3-SP10A	PCB, Converter Snubber (SA), 1336STEF, 575V, Frame E, (A11 - A13) Conformal coated	
	1336-SNMX3-SP12A	PCB, Inverter Snubber, 1336STEF, 460V, 150 - X300 HP, (A20-A22) Conformal coated	
	1336-SNMX3-SP9A	PCB, Converter Snubber (SA), 1336STEF, 575V, D-Frame, (A11) Conformal coated	
	1336-SNMX3-SP5A	PCB, Inverter Snubber, (SA) 1336STEF, 575V, D-frame, (A20-A22) Conformal coated	

[illegible]